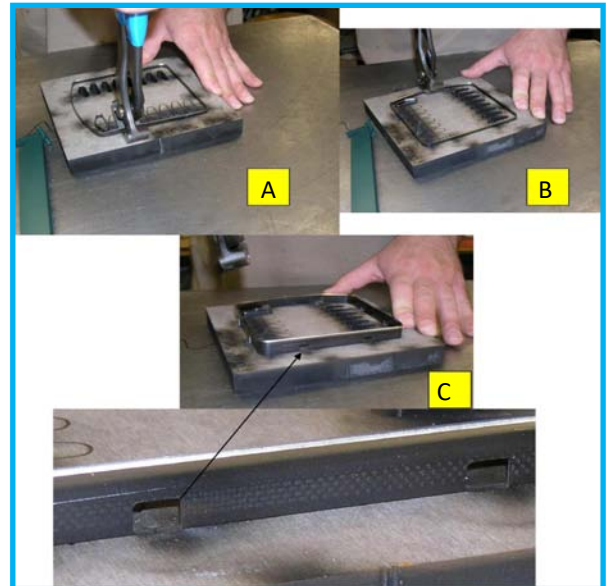


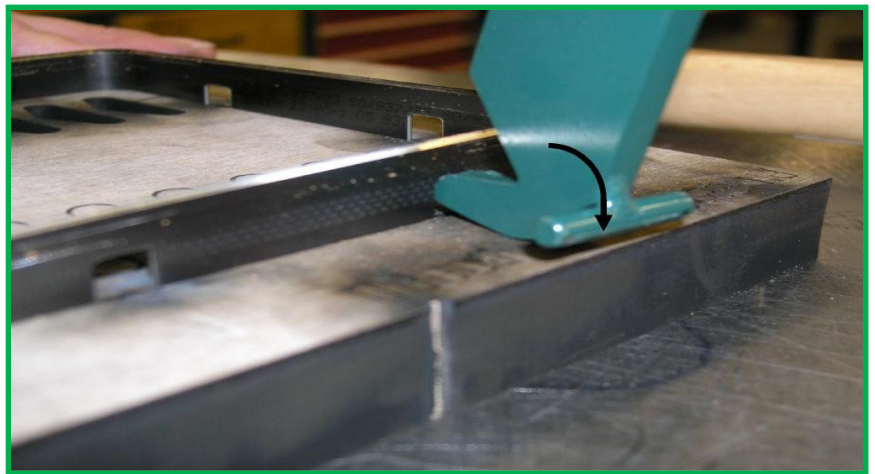


### Changing knife in a die

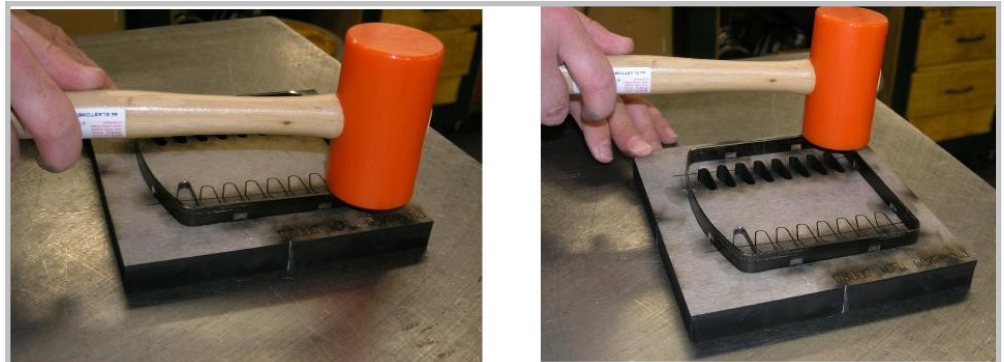
Removing old knife: Use blue handle rule pullers and gradually pull up the blade from different points around the perimeter. At least 4 to 8 points around the blade, depending on the size of the cavity. (See below A and B) Bring up a little at a time, hold pullers straight up. Rotate around the perimeter until the bridges appear. ( See below C )



Use Green puller to place in bridged knife and pry slowly up by rocking back.(see arrow) Continue this around all the bridges by going around the perimeter. Remember to continue doing this in a straight and slow pattern. Damages to the board can occur if not done straight up.



Replacing knife. Line up the cavity to the board and slowly tap in going around the perimeter of the knife. See below: (go in straight and perpendicular to board)



Tool kits are available at Sharples. For more information or assistance on ordering cavities of knife and further advice on re-knifing a die, contact your customer service rep at Sharples